

# **Technical Information**

# STR800 SmartLine Remote Diaphragm Seals Specification 34-ST-03-88, March 2018



#### Introduction

Part of the SmartLine® family of products, the STR800 is a series of high performance pressure transmitters hydraulically matched and optimized with a complete set of remote diaphragm seals. Utilizing the same high performance sensor technology of the ST 800 product line Honeywell has optimized the mechanical and hydraulic designs in order to minimize the typical effects of temperature on remote seal systems.

#### **Best in Class Transmitter Features:**

- Accuracies up to 0.065% Span standard
- Automatic static pressure & temperature compensation
- Multiple local display capabilities
- External zero, span, & configuration capability
- Polarity insensitive electrical connections
- Comprehensive on-board diagnostic capabilities
- Integral Dual Seal design for highest safety based on ANSI/NFPA 70-202 and ANSI/ISA 12.27.0
- World class overpressure protection
- Full compliance to SIL 2/3 requirements.
- Modular design characteristics
- Available with 15 year warranty

#### Remote Seal/Transmitter Span & Range Limits:

Model	URL	LRL	Max Span	Min Span
	"H₂O	"H₂O	"H₂O	"H₂O
	(mbar)	(mbar)	(mbar)	(mbar)
STR82D	400 (1000)	-400 (-1000)	400 (1000)	4.0 (10)
Model	psid (bar)	psid (bar)	psid (bar)	psid (bar)
STR83D	100 (7.0)	-100 (-7.0)	100 (7.0)	1 (0.07)
Model	psig (bar)	psig (bar)	psig (bar)	psig (bar)
STR84G	500 (35.0)	-14.7 (-1.0)	500 (35.0)	5 (0.35)
STR87G	3000 (210)	-14.7 (-1.0)	3000 (210)	30 (2.1)
Model	psia (bara)	psig (bara)	psig (bara)	psig (bara)
STR84A	500 (35)	0 (0)	500 (35)	5 (0.35)



Figure 1 - STR800 Remote Diaphragm Seal Unit

# **Typical Diaphragm Seal applications**

- High Process Temperatures
- Viscous or Suspended Solids
- Highly Corrosive Process Materials
- Sanitary Applications
- Applications with Hydrogen Permeation Possibilities
- Level Applications with Maintenance Intensive Wet Legs
- Applications requiring remote Transmitter Mounting
- Tank Applications with Density or Interface Measurements

# **Communications/Output Options:**

- Honeywell Digitally Enhanced (DE)
- HART<sup>®</sup> (version 7.0)
- FOUNDATION™ Fieldbus

All transmitters are available with the above listed communications protocols.

# **Description**

The SmartLine family of gauge pressure, differential pressure, and absolute pressure transmitters is designed around a high performance piezo-resistive sensor. This one sensor actually integrates multiple sensors linking process pressure measurement with on-board static pressure (DP Models) and temperature compensation measurements resulting in the best total performance available. This level of performance allows the ST 800 to replace virtually any competitive transmitter available today.

# **Unique Indication/Display Options**

The ST 800 modular design accommodates a basic alphanumeric LCD display or a unique advanced graphics LCD display with many unparalleled features.

#### **Basic Alphanumeric LCD Display Features**

- o Modular (may be added or removed in the field)
- o 0, 90,180, & 270 degree position adjustments
- Configurable (HART only) and standard (Pa, KPa, MPa, KGcm2, Torr, ATM, inH<sub>2</sub>O, mH<sub>2</sub>O, bar, mbar, inH<sub>2</sub>O, inHG, FTH<sub>2</sub>O, mmH<sub>2</sub>O, mm HG, & psi) measurement units
- 2 Lines 16 Characters (4.13H x 1.83W mm)
- Square root output indication ( $\sqrt{}$ )

#### **Advanced Graphics LCD Display Features**

- Modular (may be added or removed in the field)
- o 0, 90, 180, & 270 degree position adjustments
- Standard and custom measurement units available.
- Up to eight display screens with 3 formats are possible (Large PV with Bar Graph or PV with Trend Graph)
- Configurable screen rotation timing
- Display Square Root capabilities may be set separately from the 4-20mA dc output signal
- Unique "Health Watch" indication provides instant visibility of diagnostics
- Multiple language capability. (EN, DE, FR, IT, ES, RU, TR, CN, JP)

# **Diagnostics**

SmartLine transmitters all offer digitally accessible diagnostics which aid in providing advanced warning of possible failure events minimizing unplanned shutdowns, providing lower overall operational costs

# **Configuration Tools**

# **Integral Three Button Configuration Option**

Suitable for all electrical and environmental requirements, SmartLine offer the ability to configure the transmitter and display via three externally accessible buttons when either display option is selected. Zero/span capabilities are also optionally available via these buttons with or without selection of a display option.

# **Hand Held Configuration**

SmartLine transmitters feature two-way communication and configuration capability between the operator and the transmitter. This is accomplished via Honeywell's field-rated Multiple Communication Configurator (MCT202).

The MCT202 is capable of field configuring DE and HART Devices and can also be ordered for use in intrinsically safe environments. All Honeywell transmitters are designed and tested for compliance with the offered communication protocols and are designed to operate with any properly validated hand held configuration device.

# **Personal Computer Configuration**

Honeywell's SCT 3000 Configuration Toolkit provides an easy way to configure Digitally Enhanced (DE) instruments using a personal computer as the configuration interface. Field Device Manager (FDM) Software and FDM Express are also available for managing HART & Fieldbus device configurations.

# **System Integration**

- SmartLine communications protocols all meet the most current published standards for HART/DE/Fieldbus.
- Integration with Honeywell's Experion PKS offers the following unique advantages.
  - o Transmitter messaging
  - o Maintenance mode indication
  - Tamper reporting
  - FDM Plant Area Views with Health summaries
  - All ST 800 units are Experion tested to provide the highest level of compatibility assurance

# **Modular Design**

To help contain maintenance & inventory costs, all STR800 transmitters are modular in design supporting the user's ability to replace or add indicators, terminal connections or electronic modules without affecting overall performance or approval body certifications

# **Modular Features**

- Exchange/replace electronics/comms modules\*
- Add or remove integral indicators\*
- Add or remove lightning protection (terminal connection)\*
- \* Field replaceable in all electrical environments (including IS) except flameproof without violating agency approvals.

With no performance effects, Honeywell's unique modularity results in *lower inventory needs and lower overall operating costs.* 

# **Performance Specifications**

# Reference Accuracy (conformance to +/-3 Sigma)

Model	URL	LRL	Min Span	Maximum Turndown Ratio	Reference Accuracy <sup>1,2</sup> (% Span)
STR82D	400 in H <sub>2</sub> O/1000mbar	-400 in H <sub>2</sub> O/-1000mbar	4 in H <sub>2</sub> O/10mbar	100:1	0.065
STR83D	100 psid/7.0 bar	-100 psi/-7.0bar	1 in psi/.07bar	100:1	0.065
STR84G	500 psi/35 bar	-14.7/-1.0 bar	5 psi/0.35 bar	100:1	0.065
STR87G	3000 psi/210 bar	-14.7 psi/-1.0 bar	30 psi/2.1 bar	100:1	0.065
STR84A	500 psia/35 bara	0 psia/0 bara	5 psia/0.35 bara	100:1	0.065

Zero and span may be set anywhere within the listed (URL/LRL) range limits

# Accuracy at Specified Span, Temperature and Static Pressure: (conformance to +/-3 Sigma)

			Accurac (% of Sp				perature E (%Span/50°	
Model	URL	Turn down greater than	A	В	C (see URL Units)	D	E	F
STR82D	400 in H <sub>2</sub> O (1000mbar)	8:1	0.015	0.050	50 (125)	0.175	1.000	200 (500)
STR83D	100 psi (7.0 bar)	3.33:1	0.015	0.050	30 (2.1)	0.025	0.280	30 (2.1)
STR84G	500 psig (35 bar)	25:1	0.015	0.050	20 (1.4)			
STR87G	3000 psi (210 bar)	10:1	0.015	0.050	300 (21)			
STR84A	500 psia (35 bara)	25:1	0.015	0.050	20 (1.4)			
		Turn Down Effect $\pm \left[ A + B \left( \frac{C}{Span} \right) \right]$ % Span				± 0	Temp Effective $\frac{F}{Span}$ pan per 28°C	

# Total Performance (% of Span):

Total Performance = +/-  $\sqrt{\text{Accuracy})^2 + (\text{Temp Effect})^2}$ 

Total Performance Examples: (5:1 Turndown, up to 50 °F shift)

# **Typical Calibration Frequency:**

Calibration verification is recommended every four (4) years

# Notes:

- 1.Terminal Based Accuracy Includes combined effects of linearity, hysteresis, and repeatability. Analog output adds 0.005% of span.
- 2. For zero based spans and reference conditions of 25°C (77°F). 0 psi static pressure for DP, >= 0 psia for GP, 10 to 55% R.H, and 316 Stainless Steel barrier diaphragms
- 3. Specification applies to transmitter with 2 balanced remote seals. Apply a 1.5 factor for temperature effect for capillary lengths greater than 10 feet.

**Operating Conditions – All Models** 

operating containents	All Models									
Parameter	Cond	Reference Condition (at zero static)		Rated Condition		Operative Limits		Transportation and Storage		
	°C	°F	°C	°F	°C	°F	°C	°F		
Ambient Temperature <sup>1</sup>	25±1	77±2	-	-	-	-	-55 to 90	-67 to 194		
Humidity %RH	10 to 55		0 to	100	0 to	100	0 to	100		
Vacuum Region, Minimum Pressure mmHg absolute	Atmospheric (See Figure 4 for vacuum limitation)					ion)				
Supply Voltage, Current, and Load Resistance				versions lim			<b>d.</b> )			
Maximum Allowable Working Pressure (MAWP) <sup>4</sup>	MAWP is <b>Body</b>	minimum o	•	ng or Seal R	ating (See	Model Sele	ection Guide f	or Seal		
(ST 800 products are rated to	STR82D	_,ooo poig ( aa., _ oooooaa.								
Maximum Allowable Working Pressure. MAWP depends on	STR83D		• · · · · ·	Bolted Proce						
Approval Agency and transmitter	STR82D	1,450 բ	osig (100 bar)	All Welded F	Process					
materials of construction.)	STR83D 1,450 psig (100 bar) All Welded Process									
	STR84G 500 psig (35 bar)									
	STR87G 3,000 psig (207 bar)									
	STR84A	500 ps	sia (35 bara)							

<sup>1</sup> Ambient Temperature Limit is a function of Process Interface Temperature and fill fluid. (See Error! Reference source not found. & Figure 4)

LCD Display operating temperature -20°C to +70°C . Storage temperature -30°C to 80°C

<sup>4</sup> Consult factory for MAWP of ST 800 transmitters with CRN approval.

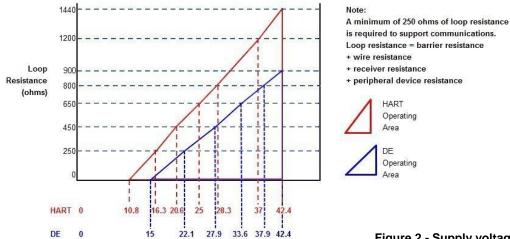


Figure 2 - Supply voltage and loop resistance

For DE, Rimax = 35\* (Power Supply Voltage-15) For HART, Rimax = 45.6\* (Power Supply Voltage-10.8)

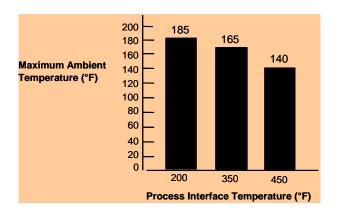


Figure 3 - Ambient temperature Limits

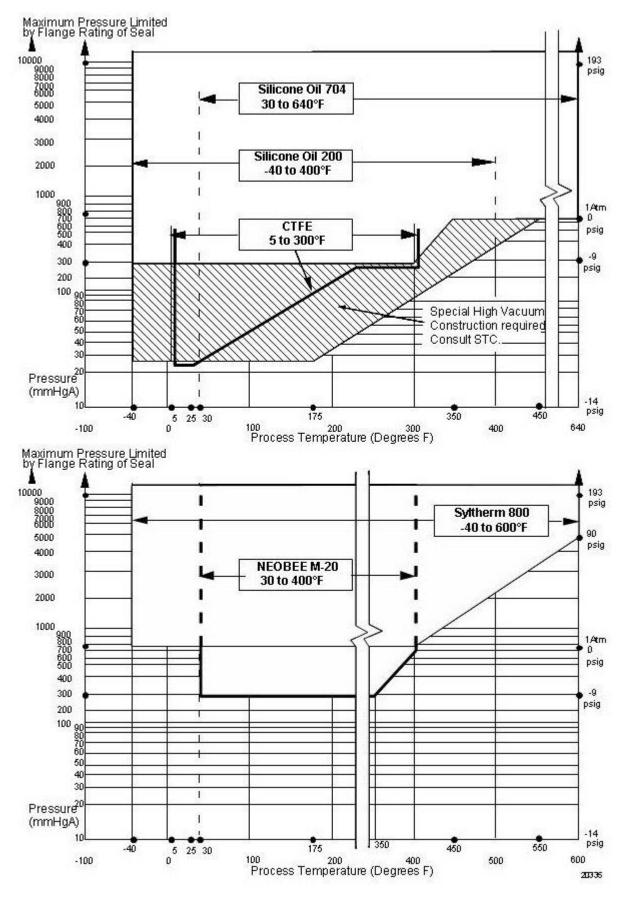


Figure 4 - STR800 Remote Seals operable limits for pressure vs. temperature

# **Performance Under Rated Conditions – All Models**

Parameter	Description							
Analog Output	Two-wire, 4 to 20 mA (HART & DE Transmitters only)							
Digital Communications:	Honeywell DE, HART 7 protocol or FOUNDATION Fieldbus ITK 6.0.1 compliant							
	All transmitters, irres	spective of pr	otocol have polarity inse	ensitive connection.				
HART & DE Output Failure Modes		Honey	well Standard:	NAMUR NE 43				
(NAMUR for DE Units requires	Compliance:							
selecting display and configuration buttons or factory configuration)	Normal Limits:	3.8 - 2	0.8 mA	3.8 – 20.5 mA				
buttons of factory configuration)	Failure Mode:	≤ 3.6 m/	A and ≥ 21.0 mA	≤ 3.6 mA and ≥ 21.0 mA				
Supply Voltage Effect	0.005% span per volt.							
Transmitter Turn on Time (includes power up & test algorithms)	HART or DE: 2.5 se	C.	Foundation Fiel	dbus: Host dependant				
Damping Time Constant	HART: Adjustable fr	om 0 to 32 se	econds in 0.1 increment	s. Default: 0.50 seconds				
	<b>DE:</b> Discrete values	0, .16, .32, .4	18, 1, 2, 4, 8, 16, 32 sec	onds. <b>Default:</b> 0.48 seconds				
Electromagnetic Compatibility	IEC 61326-3-1							
Lightning Protection Option	1	10uA max @ 8/20uS 10/1000uS	42.4VDC 93C 5000A (>10 strikes) 200A (> 300 strikes)	10000A (1 strike min.)				

# Materials Specifications (see Model Selection Guide for availability/restrictions with various models)

Parameter	Description							
- unumoto:	Description	•						
Process Interface	See Model Selection Guide for Material Options for desired seal type.							
Seal Barrier Diaphragm	316L Stainless Steel, Monel®, Hastelloy® C, Tantalum							
Seal Gasket Materials	Klinger C-4401 (non-asbestos), Grafoil®,	Teflon®, Gylon 3510®						
Mounting Bracket	Carbon Steel (Zinc-Chromate plated) or	304 Stainless Steel or 316 Stainless Steel						
	Silicone 200	S.G. @ 25°C = 0.94						
Fill Fluid (Meter Body)	CTFE (Chlorotrifluoroethylene)	S.G. @ 25°C = 1.89						
riii riuia (weter boay)	Silicone 704	S.G. @ 25°C = 1.07						
	NEOBEE M-20®	S.G. @ 25°C = 0.93						
	Silicone Oil 200	S.G. @ 25°C = 0.94						
Fill Fluid (Secondary)	CTFE (Chlorotrifluoroethylene)	S.G. @ 25°C = 1.89						
	Silicone Oil 704	S.G. @ 25°C = 1.07						
	Syltherm 800®	S.G. @ $25^{\circ}$ C = 0.90						
	NEOBEE M-20®	S.G. @ 25°C = 0.93						
Electronic Housing	Pure Polyester Powder Coated Low Cop P67. All stainless steel housing is option	per (<0.4%)-Aluminum. Meets NEMA 4X, IP66, & nal.						
Capillary Tubing	Material: Armored Stainless Steel or PVC Coated Armored Stainless Steel.  Length: 5, 10, 15, 20, 25, and 35 feet (1.5, 3, 4.6, 6.1, 7.5, and 10.7 meters).  A 2 inch (51 millimeter) S.S. close-coupled nipple is also available. See Model Selection Guide. Refer to Note: The minimum span is the higher of the higher of the value from the table above or the value defined under the Performance Conditions for the range transmitter.  Figure 5 for guide to maximum capillary length vs. diaphragm diameter.							
Wiring	Accepts up to 16 AWG (1.5 mm diameter	r)						
Mounting	See Figure 6							
Dimensions	Transmitter: See Figure 7 and Figure 8	. Seal: See Figure 9 through Figure 17						
Net Weight	Transmitter: 8.3 pounds (3.8 Kg). With	Aluminum Housing. Total weight is dependent on seal						

**NOTE:** Pressure transmitters that are part of safety equipment for the protection of piping (systems) or vessel(s) from exceeding allowable pressure limits, (equipment with safety functions in accordance with Pressure Equipment Directive 97/23/EC article 1, 2.1.3), require separate examination.

Minimum recommended span for STR82D and STR83D Transmitter with two Remote Seals

Diaphragm		Capillary Length (Feet)								
Size (Inches)	5 10 15 20 25 35						Length (Feet)			
2.4	7.2 psi						5			
2.9	3.6 psi	4.5 psi	5.4 psi	6.3 psi			20			
3.5	0.6 psi	0.7 psi	0.9 psi	1.0 psi	1.2 psi	1.4 psi	35			
4.1	0.4 psi	0.5 psi	0.6 psi	0.8 psi	0.9 psi	1.1 psi	35			

#### Minimum recommended span for STR82D and STR83D Transmitter with one Remote Seal

Diaphragm	Direct			Maximum Capillary				
Size (Inches)	Mount	5	10	15	20	25	35	Length (Feet)
2.4	20 psi	30 psi						5
2.9	10 psi	15 psi	20 psi	25 psi	30 psi			20
3.5	1.8 psi	2.9 psi	3.6 psi	4.3 psi	5.0 psi	5.8 psi	7.2 psi	35
4.1	1.4 psi	2.2 psi	2.9 psi	3.6 psi	4.3 psi	5.0 psi	5.8 psi	35

# Minimum recommended span for STR84G, STR84A and STR87G Transmitter

Diaphragm	Direct			Maximum Capillary				
Size (Inches)	Mount	5	10	15	20	25	35	Length (Feet)
1.9	25 psi	30 psi	40 psi	50 psi				15
2.4	10 psi	15 psi	20 psi	25 psi	30 psi	35 psi	50 psi	35
2.9	8 psi	9 psi	10 psi	11 psi	12 psi	13 psi	15 psi	35
3.5	5 psi	5 psi	5 psi	5 psi	5 psi	6 psi	8 psi	35
4.1	5 psi	5 psi	5 psi	5 psi	5 psi	6 psi	8 psi	35

**Note:** The minimum span is the higher of the higher of the value from the table above or the value defined under the Performance Conditions for the range transmitter.

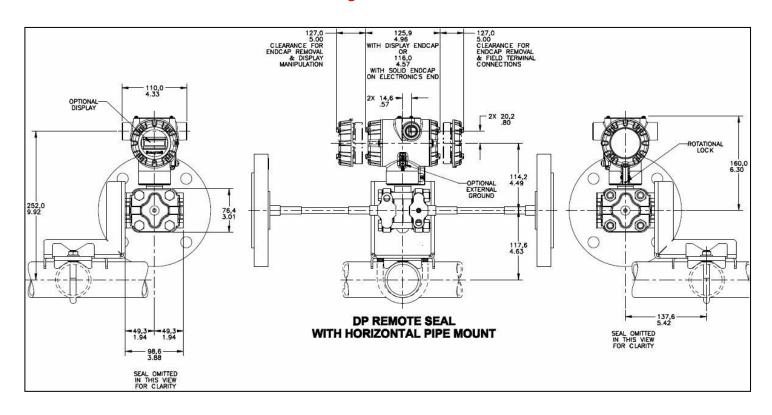
H2 Fixed ref. leg Minimum level Head H1

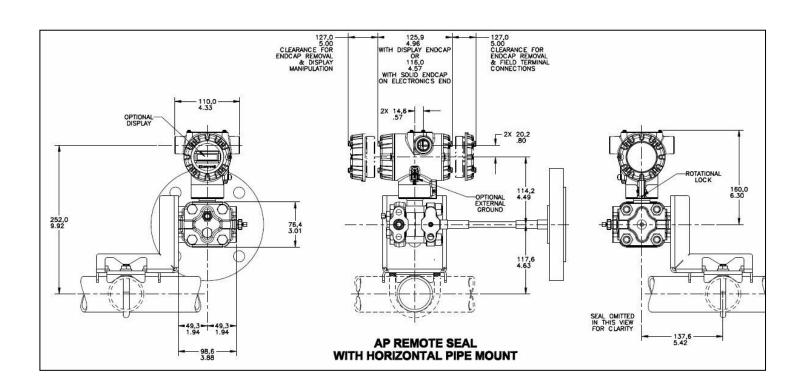
Figure 5 – Typical Maximum capillary length and diaphragm size chart

NOTE: Lower flange seal should not be mounted over 22 feet below or above the transmitter for silicone fill fluid (11 feet for CTFE fill fluid) with tank at one atmosphere. The combination of tank vacuum and high pressure capillary head effect should not exceed 9 psi vacuum (300 mmHg absolute).

Figure 6 - STR800 transmitter with remote diaphragm seals shown mounted on a tank

# **Reference Dimensions Horizontal Mounting**





# **Reference Dimensions Horizontal Mounting (cont'd)**

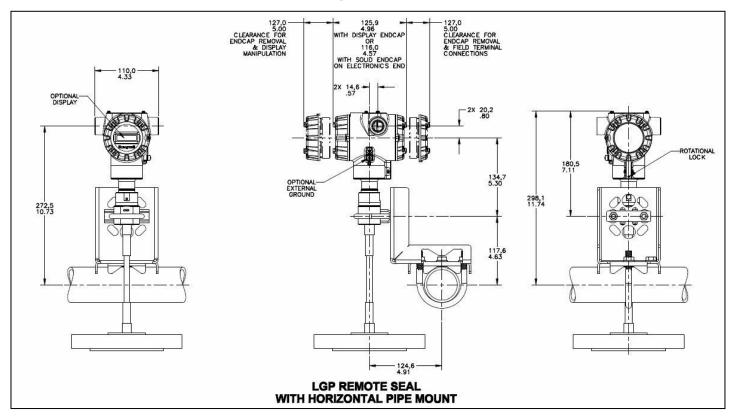
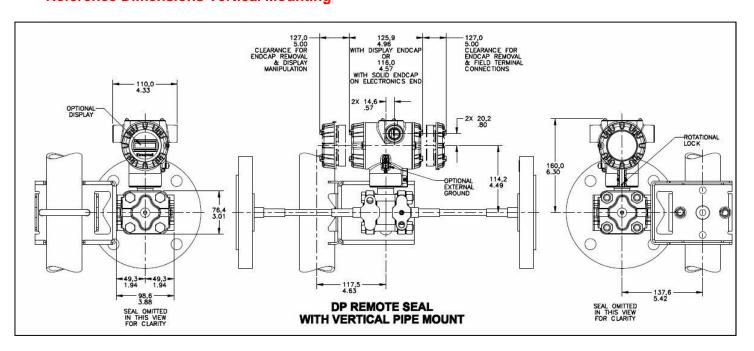
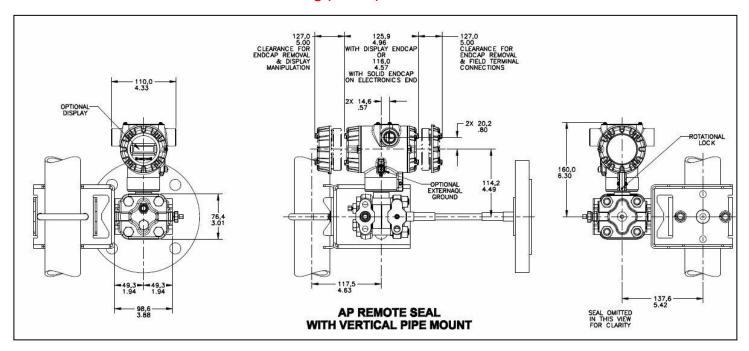


Figure 7 — Approximate horizontal mounting dimensions for Remote Seal Transmitter

# **Reference Dimensions Vertical Mounting**



# **Reference Dimensions Vertical Mounting (cont'd)**



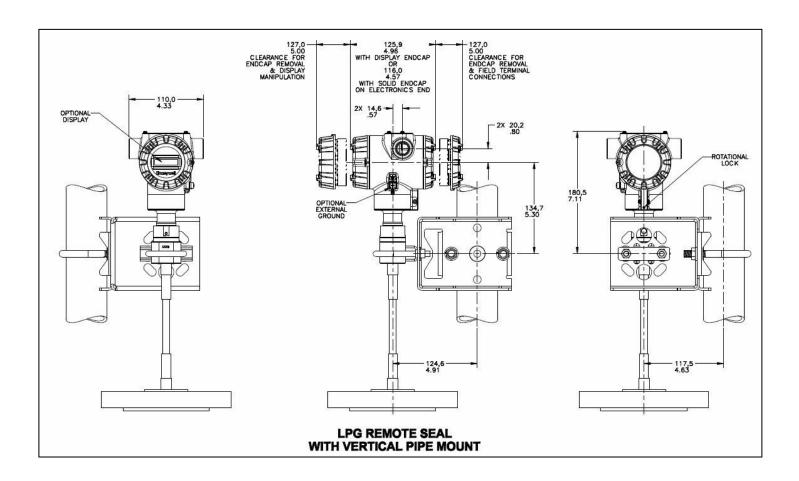


Figure 8 — Approximate vertical mounting dimensions for Remote Seal Transmitter

# Reference Dimensions (cont'd)

# Flush Flanged Seal Dimensions

	ANSI/DIN	Flange	Wetted N	Materials	Construction	35 20	*
Type	Rating	Material	Diaphragm	Body	See figure	< <u>→</u>	<b>→</b>
			SS	SS	D		
			Hastelloy C	ss	С		
		cs	Hastelloy C	Hastelloy C	D	7.5	1.37
			Monel	Monel	D	11000000	
	3" Class	" Class	Tantalum	SS	С		
	150#		SS	N/A	В	1	0.94
			Hastelloy C	SS	A		0.84
		SS	Hastelloy C	Hastelloy C	D	7.50	
			Monel	Monel	D	100000000	1.37
-			Tantalum	ss	С		
			SS	SS	D	i	
			Hastelloy C	SS	С		
		cs	Hastelloy C	Hastelloy C	D	8.25	1.56
			Monel	Monel	D	4000000	
	3" Class		Tantalum	ss	С		
	300#		SS	N/A	В	7	2012
			Hastelloy C	ss	A	6	1.12
		SS	Hastelloy C	Hastelloy C	D	8.25	
			Monel	Monel	D	0000000	1.56
Flush			Tantalum	SS	С		
Flanged Seal			SS	SS	D		
sear			Hastelloy C SS C				
		CS 3" Class	Hastelloy C	Hastelloy C	D	8.25	1.75
			Monel	Monel	D	100000	
	3" Class		Tantalum	SS	С		
	600#		SS	N/A	В	7	1.5
			Hastelloy C	SS	A	20	1.5
		SS	Hastelloy C	Hastelloy C	D	8.25	
			Monel	Monel	D		1.75
			Tantalum	SS	С		
			SS	SS	D	7	
			Hastelloy C	SS	С		
		CS	Hastelloy C	Hastelloy C	D	7.87	1.32
			Monel	Monel	D		
	DN80-PN40-		Tantalum	SS	С		
	DINOU-F 144U-		SS	N/A	В	7	0.94
		1 19	Hastelloy C	SS	A		0.94
			Hastelloy C	Hastelloy C	D	7.87	55
			Monel	Monel	D		1.32
			Tantalum	SS	С		

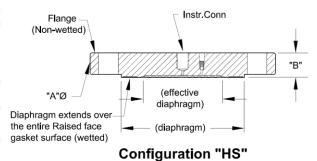
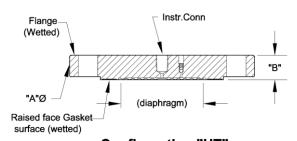
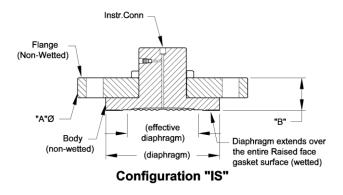


Figure A



Configuration "HT"

Figure B



Flange Ring
(Non-Wetted)

"A"Ø

Body
(wetted)

Raised face Gasket surface (wetted)

Configuration "IT"

Figure C

Figure D

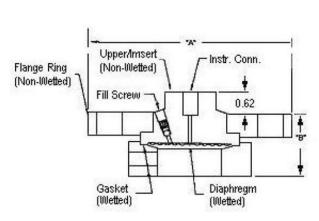
Figure 9— Seal Dimensions (Flush Flanged)

# Reference Dimensions (cont'd)

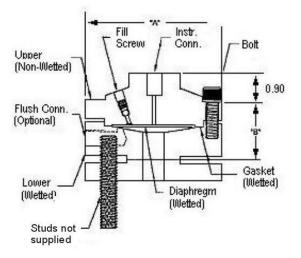
# Flush Flanged Seal with Lower

Type	ANSI/DIN Rating	Size	Dimension	2.4" Diaph. Dia. (in.)	2.9" Diaph. Dia. (in.)	4.1" Diaph Dia. (in.)
100000	ruung		A	3.50	4.00	5.25
			Bo Bo	1.72	1.72	1.84
		1/2"	B1	1.72	1.72	1.84
			B2	2.22	2.22	2.34
	I F		- 02	4.25	4.00	5.25
			80	1.12	1.72	1.84
		1"	000	1.62	1.72	1.84
	l L		B2	1.98	1.72	2.34
	l F		- 02	5.00	5.00	5.25
			80	2.50	2.50	1.78
	Class 150#	1-1/2"	B1	3.00	3.00	2.12
	I -		B2	3.50	3.40	2.12
	1 1		A	6.00	6.00	6.00
		2"	B0	2.50	2.50	2.12
			B1	3.00	3.00	2.12
	I -		B2	3.50	3.40	2.12
	1		A	7.50	7.50	7.50
		3"	80	2.58	2.88	2.60
			B1	2.88	2.88	3.00
	20		B2	3.50	3.40	3.40
			A	4.88	4.00	5.25
		1"	80	2.50	1.72	1.88
	1 1	1837	B1	3.00	1.72	2.12
1920193	100		B2	3.50	2.22	2.12
Flush	1 1		A	6.12	6.12	5.25
Flanged	Class 300#-		B0	2.50	2.50	2.12
Seal with		1-1/2"	B1	3.00	3.00	2.12
Lower			B2	3.50	3.40	2.12
Lower			A	6.50	6.50	6.50
		2"	80	2.50	2.50	2.70
			B1	3.00	3.00	3.00
			B2	3.50	3.40	3.50
	l 6		A	8.25	8.25	8.25
			Bo Bo	3.48	3.48	3.20
		3"	81	3.48	3.48	3.60
			B2	4.10	4.00	4.00
	2 2		A A	4.10	4.50	5.25
		1"	B0 B1	2.50	2.15	2.26
				3.00	2.15	2.26
			B2	3.50	2.40	2.50
	1 1		A	6.12	6.12	5.25
		1-1/2"	B0	2.50	1.53	2.50
	19.080 HOVEDOWN		B1	3.00	2.09	3.00
	Class 600#		B2	3.50	2.49	3.50
			A	6.50	6.50	6.50
		2"	80	3.10	3.10	3.30
	I I		B1	3.60	3.60	3.60
			B2	4.10	4.00	4.10
	l [		A	8.25	8.25	8.25
	I I	3"	B0	3.48	3.48	3.20
		3	B1	3.48	3.48	3.60
			B2	4.10	4.00	4.00

- B0 B1 B Dimension with 1/4 NPT Flushing Connection B dimension with 1/2 NPT Flushing Connection
- B2



Flush Flanged Seal with Lower



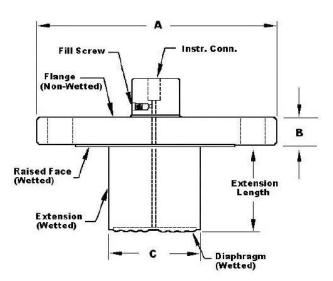
Flush Flanged Seal with Lower Nte: 0.90 dimension is 0.70 for 4.1" Dia Diaphragm

Figure 10 — Seal Dimension (Flush Flanged)

# Reference Dimensions (cont'd)

Flanged Seal with Extended Diaphragm

Type	ANSI/DIN Rating	Dimension	2.8" Diaphragm Dia. (in.)	3.5" Diaphragm Dia. (in.)
	3" Class	A	7.50	-
	150#	B	0.94 2.80	- 1
	3" Class	A	8.25	-
	300#	В	1.12	-
Flanged	300#	С	2.80	-
	DIN DN80-	A	7.87	-
	PN40	В	0.94	-
Seal with	FIN40	С	2.80	
Extended	4" Class	A	-	9.00
Diaphragm	150#	В	-	0.94
	150#	С	-	3.70
	4" Class	A	-	10.00
	300#	В	-	1.25
	300#	С	-	9.00 0.94 3.70 10.00 1.25 3.70 9.25 0.94
	DIN DN100-	A	-	9.25
	PN40	В	-	37.00.000
	1 1140	С	-	3.70



Designed to meet with schedule 40 pipe

Figure 11 — Seal Dimensions (Extended Diaphragms)

### **Pancake Seal**

Type	ANSI/DIN	Dimension	3.5" Diaph. (in.)
Pancake	Class 150#, 300#, 600#		5.00
Seal	DN80-PN40	Feb. 2012	1.08

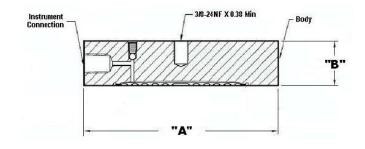


Figure 12— Seal Dimensions (Pancake)

# Chemical Tee "Taylor Wedge" Seal

Туре	Size	Dimension	3.5" Diaph. (in.)
Chemical Tee "Taylor	750 psi	A	5.00
Wedge" Seal	100 ps	В	0.50

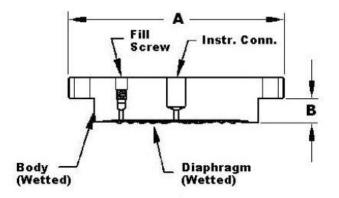


Figure 13— Seal Dimensions (Chemical TEE "Taylor Wedge" Seals

# **Seal with Threaded Process Connection**

Type	Size	Dimension	2.4" Diaphragm Dia. (in.)	2.9" Diaphragm Dia. (in.)	4.1" Diaphragm Dia. (in.)
	(A.	Α	3.50	4.00	5.25
	1/4" or 1/2"	B0	1.66	1.66	1.79
Threaded	1/4 or 1/2	B1	1.66	1.66	1.79
Process	50	B2	2.18	2.16	2.14
200000000		A	3.50	4.00	5.25
Conn. Seal	3/4" or 1"	B0	1.66	1.66	1.79
	or or i	B1	1.66	1.66	1.79
	S2	B2	8.25	2.16	2.14

B0 Without Flush

B1 B Dimension with 1/4 NPT Flushing Connection

B2 B dimension with 1/2 NPT Flushing Connection

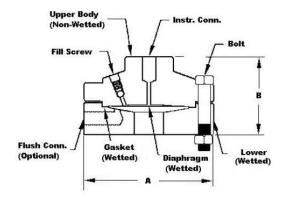


Figure 14— Seal Dimensions (Threaded Process Connection Seals)

# **Sanitary Seal**

Туре	Size	Dimension	1.9" Diaphragm Dia. (in.)	2.4" Diaphragm Dia. (in.)	2.9" Diaphragm Dia. (in.)	4.1" Diaphragm Dia. (in.)
(3)	2" 2- 1/2"	A	2.50	8 <u>89</u> 9	.5¢	F 72
		В	1.42	<u> </u>	28	J. 38
		Α		3.00	22	29
Sanitery		A B	-	1.28		**
Seal	3"	Α			3.57	
	4"	В			1.38	
		Α	0	25	2	4.68
		A B	-	- 1	- 80	1.60

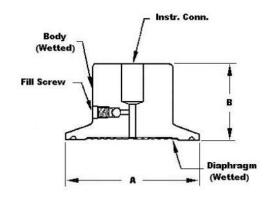


Figure 15- Seal Dimensions (Sanitary Seals)

# Saddle Seal

Type	Size	Dimension	2.4" Diaph. (in.)
	2n	A	3.50
Saddle	3	В	2.90
Seal	40	A	3.50
	4" or larger	В	3.04

Note: Specify 6 or 8 bolt pattern

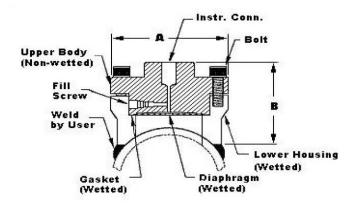


Figure 16 — Seal Dimensions (3" Saddle Seal)

Туре	Size	Dimension	2.4" Diaph. (in.)
	2n	A	3.50
Saddle	3	В	2.90
Seal	40	Α	3.50
	4" or larger	В	3.04

Note: Specify 6 or 8 bolt pattern

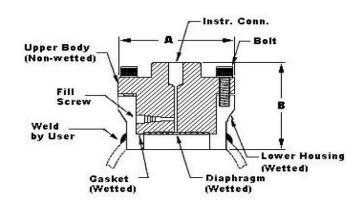


Figure 17— Seal Dimensions (4" Saddle Seal)

# **Calibration Ring**

Type	Size	Rating	Dimension	1/4 NPT	1/2 NPT
Calibration		1.000.000	A	5.00	5.00
	3"	150# / 600#	В	1.00	1.50
Ring			c	3.00	3.00

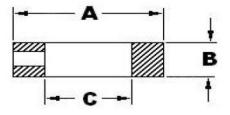


Figure 18— Calibration Ring

# **Communications Protocols & Diagnostics**

#### **HART Protocol**

Version:

HART 7

**Power Supply** 

Voltage: 10.8 to 42.4Vdc at terminals

Load: Maximum 1440 ohms See Error! Reference source

not found.

Minimum Load: 0 ohms. (For handheld communications a

minimum load of 250 ohms is required)

# **Foundation Fieldbus (FF)**

# **Power Supply Requirements**

Voltage: 9.0 to 32.0Vdc at terminals Steady State Current: 17.6mAdc Software Download Current: 27.4mAdc

### **Available Function Blocks**

Block Type	Qty	Execution Time
Resource	1	n/a
Transducer	1	n/a
Diagnostic	1	n/a
Analog Input	1*	30 ms
PID w/Autotune	1	45 ms
Integrator	1	30 ms
Signal Char (SC)	1	30 ms
LCD Display	1	n/a
Flow Block	1	30 ms
Input Selector	1	30 ms
Arithmetic	1	30 ms

\* Al block may have two (2) additional instantiations.
All available function blocks adhere to FOUNDATION
Fieldbus standards. PID blocks support ideal & robust PID
algorithms with full implementation of Auto-tuning.

#### **Link Active Scheduler**

Transmitters can perform as a backup Link Active
Scheduler and take over when the host is disconnected.
Acting as a LAS, the device ensures scheduled data
transfers typically used for the regular, cyclic transfer of
control loop data between devices on the Fieldbus.

# **Number of Devices/Segment**

Entity IS model: 6 devices/segment

#### **Schedule Entries**

18 maximum schedule entries

Number of VCR's: 24 max

Compliance Testing: Tested according to ITK 6.0.1

#### **Software Download**

Utilizes Class-3 of the Common Software Download procedure as per FF-883 which allows the field devices of any manufacturer to receive software upgrades from any host.

#### Honeywell Digitally Enhanced (DE)

DE is a Honeywell proprietary protocol which provides digital communications between Honeywell DE enabled field devices and Hosts.

# **Power Supply**

Voltage: 10.8 to 42.4Vdc at terminals

Load: Maximum 1440 ohms See Error! Reference source

not found.

# **Standard Diagnostics**

ST 800 top level diagnostics are reported as either critical or non-critical and readable via the DD/DTM tools or integral display as shown below.

Critical Diagnostics		
HART DD/DTM tools	Advanced Display	Basic Display
Electronic Module DAC Failure	Electronics Module fault	Electronics Module fault
Meter Body NVM Corrupt	Meterbody fault	Meterbody fault
Config Data Corrupt	Electronics Module fault	Electronics Module fault
Electronic Module Diag Failure	Electronics Module fault	Electronics Module fault
Meter Body Critical Failure	Meterbody fault	Meterbody fault
Sensor Comm Timeout	Meterbody Comm fault	Meterbody Comm fault

Non-Critical Diagnostics HART DD/DTM tools	Advanced Display	Basic Display
Display Failure	n/a	n/a
Electronic Module Comm Failure	n/a	n/a
Meter Body Excess Correct	Zero Correct (OK or EXCESSIVE) Span Correct (OK or EXCESSIVE)	n/a
Sensor Over Temperature	Meterbody Temp (OK, OVER TEMP)	n/a
Fixed Current Mode	Analog Out mode (Fixed or Normal)	n/a
PV Out of Range	Primary PV (OK or OVERLOAD)	n/a
No Factory Calibration	Factory Cal (OK, NO FACTORY CAL)	n/a
No DAC Compensation	DAC Temp Comp (OK, NO COMPENSATION)	n/a
LRV Set Error – Zero Config Button	n/a	n/a
URV Set Error – Span Config Button	n/a	n/a
AO Out of Range	n/a	n/a
Loop Current Noise	n/a	n/a
Meter Body Unreliable Comm	Meterbody Comm (OK, SUSPECT)	n/a
Tamper Alarm	n/a	n/a
No DAC Calibration	n/a	n/a
Sensor Supply Voltage Low	Supply Voltage (OK, LOW, or HIGH)	n/a

Refer to ST 800 diagnostics tech note for additional level diagnostics.

# **Other Certification Options**

#### **Materials**

NACE MRO175, MRO103, ISO15156

**Approval Certifications:** 

AGENCY	TYPE OF PROTECTION	COMM. OPTION	FIELD PARAMETERS	AMBIENT TEMP (Ta)
	Explosionproof: Class I, Division 1, Groups A, B, C, D; Dust Ignition Proof: Class II, III, Division 1, Groups E, F, G; T6T5  Class I, Zone 0/1, AEx db IIC T6T5 Ga/Gb Class II, Zone 21, AEx tb IIIC T95° Db	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
FM Approvals™	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G: T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
USA	Class I, Zone O, AEx ia IIC T4 Ga  FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	one 0, AEx ia IIC T4 Ga Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D locations, T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Class I, Zone 2, AEx nA IIC T4 Gc  Enclosure: Type 4X/ IP66/ IP67	All	All	_
Canadian Standards Association (CSA) USA and Canada	Explosion Proof: Class I, Division 1, Groups A, B, C, D; Dust Ignition Proof: Class II, III, Division 1, Groups E, F, G; T6T5  Class I Zone 1 AEx db IIC T6T5 Ga/Gb Ex db IIC T6T5 Ga/Gb Zone 22 AEx tb IIIC T95° Db	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Ex tb IIIC T95° Db  Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G; T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
	Class I Zone 0 AEx ia IIC T4 Ga Ex ia IIC T4 Ga FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D; T4 Class I Zone 0 AEx nA IIC T4 Gc Ex nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	All	-

**Approval Certifications: (Continued)** 

Approvai Certific	cations: (Continued)	1		
	Flameproof: II 1/2 G Ex db IIC T6T5 Ga/Gb II 2 D Ex tb IIIC T95° Db	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: II 1 G Ex ia IIC T4 Ga	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
ATEX	FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: II 3 G Ex nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	-
	Flameproof : Ex db IIC T6T5 Ga/Gb Ex tb IIIC Db T 95°C Db	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: Ex ia IIC T4 Ga	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
IECEx World	FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	-
	Flameproof: Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 95°C	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
SAEx South Africa	FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/IP67	All	All	-
	Flameproof: Ex db IIC T6T5 Ga/Gb Ex tb IIIC T 95°C Db	All	Note 1	50 °C to 85°C
INMETRO	Intrinsically Safe: Ex ia IIC T4 Ga	4-20 mA / DE/ HART	Note 2a	50 °C to 70°C
Brazil	FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	50 °C to 70°C
	Nonincendive: Ex nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP 66/67	All	All	_

**Approval Certifications: (Continued)** 

Approval Ocitiii	cations. (Continued)			
	Flameproof: Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 85°C	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
NEPSI China	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP 66/67	All	All	-
EAC	Flameproof: 1 Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 85°C	All	Note 1	-50 °C to 85°C
Russia, Belarus and	Intrinsically Safe: 0 Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
Kazakhstan	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Enclosure: IP 66/67	All	All	
	Flameproof: Ex d IIC T6T5 Ex tD T 95°C	All	Note 1	T6: Ta= -50 °C to 65°C T5: Ta= -50 °C to 85°C
KOSHA Korea	Intrinsically Safe:	4-20 mA / DE/ HART	Note 2a	Ta= -50 °C to 70°C
	Ex ia IIC T4	Foundation Fieldbus	Note 2b and 2c	Ta= -50 °C to 70°C
	Enclosure: IP66/ IP67	All	All	-

# Notes:

Operating Parameters:

- 2. Intrinsically Safe Entity Parameters
  - a. Analog/ DE/ HART Entity Values:

Transmitter with Terminal Block Revision E or Later

Note: Transmitter with Terminal Block Revision E or later

The revision is on the label that is on the module. There will be two lines of text on the label:

- First is the Module Part #: 50049839-001 or 50049839-002
- Second line has the supplier information, along with the REVISION:

XXXXXXX-EXXXX, THE "X" is production related, THE POSITION of the "E" IS THE REVISION.

b. Foundation Fieldbus- Entity Values

Transmitter with Terminal Block Revision F or Later

 FISCO Field Device Imax= Ii= 380 mA Ci = 0nF Li = 0 Pi =5.32 W

Vmax= Ui = 17.5V

Note: Transmitter with Terminal Block Revision F or later

The revision is on the label that is on the module. There will be two lines of text on the label:

First is the Module Part #: 50049839-003 or 50049839-004

Second line has the supplier information, along with the REVISION:

XXXXXXX-EXXXX, THE "X" is production related, THE POSITION of the "E" IS THE REVISION.

Approval Certificat	ions: (C	ontinued)									
	product the five	s, including the SMV Sr certificates Honeywell o	fications covered for the SmartLine Pressu martLine Multivariable Transmitter. It repre- currently has covering the certification of the	sents the compilation of							
		American Bureau of Shipping (ABS) - 2009 Steel Vessel Rules 1-1-4/3.7, 4-6-2/5.15, 4-8-3/13 & 13.5, 4-8-4/27.5.1, 4-9-7/13. Certificate number: 04-HS417416-PDA									
Marine Certificates			Code: 389:1H. Certificate number: 12660/l	B0 BV							
	Enclosu	<b>Det Norske Veritas (DNV)</b> - Location Classes: Temperature D, Humidity B, Vibration A, EMC B, Enclosure C. For salt spray exposure; enclosure of 316 SST or 2-part epoxy protection with 316 SST bolts to be applied. Certificate number: A-11476									
	Korean	Korean Register of Shipping (KR) - Certificate number: LOX17743-AE001									
	Lloyd's	Register (LR) - Certific	cate number: 02/60001(E1) & (E2)								
SIL 2/3 Certification	Nord Sy		dant use and SIL 3 for redundant use according under the following standards: IEC61508-	•							
MEASUREMENT INTRUMENTS	Mechan	te Issued by NMI Certin E ical Class: M3 t Temperature Range: -2	Electromagnetic Environment: E3								
DIRECTIVE (MID)	Ambien	t remperature number 2	3 6 10 1 33 6								
2004/ 22/ EC		Unit	Custom Calibration								
		STD820	0 to 1000 mBar	1							
		STD830	0 to 7 Bar								
		STA84L	0 to 35 Bar A								
		STG84L	0 to 35 Bar	]							
		STD870	0 to 100 Bar	_							
		STA87L	0 to 100 Bar A	1							
		STG87L	0 to 100 Bar								

# **Application Data**

# Liquid Level: Closed Tank

Determine the minimum and maximum pressure differentials to be measured (Figure 19).

PMin = (SGp x a) - (SGf x d)

= LRV when HP at bottom of tank

= -URV when LP at bottom of tank

PMax = (SGp x b) - (SGf x d)

= URV when HP at bottom of tank

= -LRV when LP at bottom of tank

#### Where:

minimum level at 4mA maximum level at 20 mA

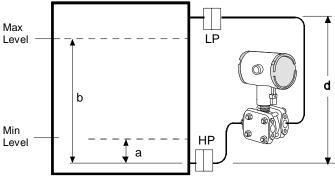
a = distance between bottom tap and minimum level

b = distance between bottom tap and maximum level

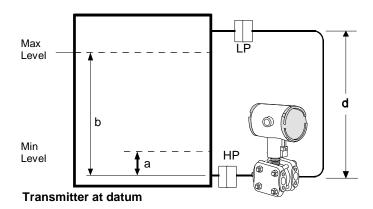
d = distance between taps

SGf = Specific Gravity of capillary fill fluid (See Page 6 "Material Specifications" for values.)

SGp = Specific Gravity of process fluid



Transmitter above datum



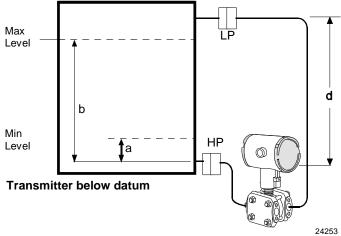


Figure 19—Closed tank liquid level measurement distance

# **Application Data (Cont'd)**

# **Density or Interface\***

Calculate the minimum and maximum pressure differentials to be measured (Figure 20).

 $P_{min} = (SG_{min} - SG_f) \times (d);$ minimum density, 4mA output

 $P_{max} = (SG_{max} - SG_f) \times (d);$ maximum density, 20mA output

Where:

d = distance between the taps

SG<sub>max</sub> = maximum Specific Gravity

SG<sub>min</sub> = minimum Specific Gravity

SG<sub>f</sub> = Specific Gravity of capillary fill fluid (See Page 6 "Material Specifications" for values.)

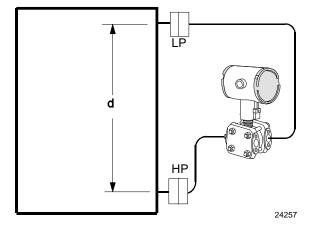


Figure 20—Density, direct acting transmitter configuration

# **Seal Configurations**





Figure 21—Flush Flange Seals and with left lower

Flush Flange Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" ANSI Class 150, ANSI Class 300 and DIN DN80-PN40 process connections. Flush flange seals can also be provided with Lowers. Lowers are essentially calibration rings, which allow flushing connections if needed.



Figure 22— Flange Seal with Extended Diaphragm Flange Seal with Extended Diaphragm can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" ANSI Class 150, ANSI Class 300, DIN DN80-PN40 and DIN DN100-PN40 process connections. 2", 4" and 6" extension lengths are available

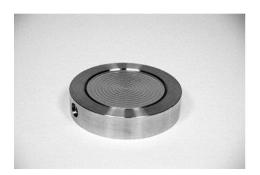


Figure 23—Pancake Seals

Pancake Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" ANSI Class 150, 300 and 600 process connections.



Figure 24— Chemical Tee "Taylor" Wedge Chemical Tee "Taylor" Wedge can be used with differential pressure transmitters and are available with Taylor Wedge 5" O.D. process connection.

# Seal Configurations (cont'd)



Figure 25— Seals with Threaded Process Connections

Seals with Threaded Process Connections can be used with differential, gauge and absolute pressure transmitters and are available with ½", ¾" and 1" NPT Female process connections.



Figure 26— Sanitary Seals

Sanitary Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" Tri-Clover-Tri-Clamp process connections.



Figure 27— Saddle Seals

Saddle Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" (6 bolt or 8 bolt designs) process connections.



Figure 28— Calibration Rings

Calibration Rings are available with Flush Flange Seals and Pancake Seals. Flushing ports (1/4" or ½") are available with calibration rings.



Figure 29— Stainless Steel Armor and PVC Coated Stainless Steel Armor Capillaries

Stainless Steel Armor and PVC Coated Stainless Steel Armor Capillaries are available with Honeywell Remote Seal Solutions.



Figure 30— 2" Stainless Steel Nipples 2" Stainless Steel Nipples are available for Close-Coupled remote seal solutions



Figure 31— Welded Meter Body for All-Welded Remote Seal Solution

Welded Meter Body for All-Welded Remote Seal Solution. The welded ST 800 meter body is an important part of an All-Welded Remote Seal Solution, which is commonly used in Vacuum applications.

# **Model Selection Guide**

Model Selection Guides are subject to change and are inserted into the specifications as guidance only. Prior to specifying or ordering a model check for the latest revision Model Selection Guides which are published at: <a href="http://www.honeywellprocess.com/en-US/pages/default.aspx">http://www.honeywellprocess.com/en-US/pages/default.aspx</a>

# Model STR800 (DP, GP & AP) Remote Seals

Model Selection Guide 34-ST-16-88 Issue 20

#### Instructions

- Select the desired Key Number. The arrow to the right marks the selection available.
- Make selections from each Table (I, II and IX) using the column below the proper arrow.
- A (●) denotes unrestricted availability. A letter denotes restricted availability.
- Restrictions follow Table IX



KEY NUMBER	URL	LRL	Max Span	Min Span	Units	Selection	Availability
	400 (1000)	-400 (-1000)	400 (1000)	4 (10)	" H <sub>2</sub> O (mbar)	STR82D	<b> </b>
Measurement	100 (7)	-100 (-7)	100 (7)	1 (0.07)	psi (bar)	STR83D	↓   .
Range Std	500 (35)	5.7 (0.39)	500 (35)	5 (0.35)	psia (bar A)	STR84A	
Accuracy	500 (35)	-14.7 (-1.0)	500 (35)	5 (0.35)	psi (bar)	STR84G	↓
	3000 (210)	14.7 (-1.0)	3000 (210)	30 (2.1)	psi (bar)	STR87G	

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.

TABLE			Descrip	otion	Selection			
	a. Number of			note Seal (Hi		1	•	•
	Seals			2 Remote Se		2	•	
				note Seal (Lo Silicone Oil 2	3	•		
	b. Primary Fill			orinated Oil (		2	2	2
	Fluid			Silicone Oil 7	_3	2		
	(Meter body)						•	•
				EOBEE® M-2		_4	•	÷
	c. Construction	·		316 SS Bonn	ead Materials			
	In-Line Gauge/			316 SS Bonn Bonnet for Clo		A B		3
	Absolute			SS (bolt-on h		B		3
	Dual Head DP			SS for Close-		D	3	
				ith all-welded		4		
				None		0	22	•
	d. Bolts and Nut			Steel Bolts	and Nuts	C_	•	
	for Transmitter		316	SS Bolts and	d Nuts	S	•	
	Heads	A286	SS (NACE)	Bolts and 30	N	•		
		B <sup>r</sup>	7M (NACE)	Bolts and 7	M (NACE) Nuts	B	•	
			No Fill Fluid			0	5	5
Meter Body &	e. Secondary Fill		;	Silicone Oil 2	1_	•	•	
Capillaries	Fluid (capillary &	Fluorinated Oil CTFE				2	•	•
	seal)	Silicone Oil 704				3	•	•
	ocu.,			Neobee® M20	4	•	•	
		No Con		Syltherm® 800	5	5	5	
		No Cap	5 feet	1.5 m	fy for VAM Unit Only)	0_ A_	5	5
			10 feet	3.0 m		B_		•
			15 feet	4.5 m	SS Armor	C_	•	•
			20 feet	6.1 m	SS AIIIIOI	D_	•	•
	f. Connection		25 feet	7.5 m		E_	•	•
	of Remote	Capillary	35 feet	10.7 m		F_	•	•
	Seal to Meter	Length	5 feet 10 feet	1.5 m 3.0 m		G_	•	•
	Body		15 feet	4.5 m	PVC Coated SS	H_ J_		
			20 feet	6.1 m	Armor	K_		
	(( ))		25 feet	7.5 m	74	L	•	•
	-		35 feet	10.7 m		M_	•	•
	-		SS nipple	close-couple	ed	2_	6	6
		None				0	•	•
	g. Seal Option			Diaph. = 50		1	7	7
		Teflon Coa	ited Seal D	iaphragm - c	only for anti-sticking	4	7	7

<sup>&</sup>lt;sup>11</sup> Limited vacuum availability.

 $<sup>^{\</sup>rm 12}\,$  Minimum static pressure requirement. No vacuum allow ed. See Specifications 34-ST-03-88 Figure 15

TABLE II

Seals







All welded

STR84G	&	87G	&	84A
STR82D	&	83D		

11

11

11

S

11

11

11

Note: When selecting required seal, you must specify Selection only the 9 selections within the required seal type. Description No Seal Attached to Core Transmitter (Specify for VAM Unit Only) 00000000 21 21 Diaphrag Flange Pressure Flange **Seal Type** Selection m Rating 1 Size Diameter ANSI Class 150 AFA\_\_\_\_\_ 3" 3.5" ANSI Class 300 AFC 80mm DIN DN80-PN40 AFM • Diaphragm Upper Insert Selection 316L SS 316L SS \_\_\_ AA\_\_\_\_ Hastelloy® C-276 316L SS \_\_\_ AB \_ \_ \_ \_ Wetted Material Hastelloy® C-276 Hastelloy® C-276 \_\_\_\_AC \_\_\_\_ \_\_ AE \_ \_ \_ 8 8 Monel 400® Monel 400® 316L SS Tantalum <sup>5</sup> AF 8 8 CS (Nickel Plated) Non-Wetted Material • • (upper) 316L SS Seal-Capillary Center Seal • • Connection Side Seal 9 9 Flush Flanged Calibration Rings None Seal • 316L SS 10 10 Hastelloy® C-276 10 \_\_\_\_C\_ 10 Monel 400<sup>®</sup> 10 10 Flushing None • Connections One 1/4" with plastic plug 11 11 One 1/4" with metal plug and Plugs 4 11 11 Two 1/4" with plastic plugs (Metal plug material 11 11 will be the same as Two 1/4" with metal plugs 11 11 One 1/2" with plastic plug Cal. ring material if 11 11

One 1/2" with metal plug

Two 1/2" with plastic plugs

Two 1/2" with metal plugs

metal plug is chosen)

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.

<sup>&</sup>lt;sup>1</sup> Standard facing 125-250 AARH RF (raised face) serrated surface finish.

<sup>&</sup>lt;sup>4</sup> Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

<sup>&</sup>lt;sup>5</sup> Tantalum Upper insert has Tantalum wetted parts and 316 SS or CS non-wetted parts

STR84G & 87G & 84A STR82D & 83D

TABLE II			Descr	ipton		Selection		
		Diaphrag		Flange	01	0		
	Seal Type	m Diameter	Flange Size	Pressure	Const See Spec. Figure 34-ST-03-88	Construction - See Spec. Figure 34-ST-03-88		
		Diameter		Rating <sup>1</sup> ANSI 150	22	BCA	12	i i
			1"	ANSI 300	22	BCC	12	
				ANSI 150	22	BGA	12	•
			1-1/2"	ANSI 300	22	BGC	12	•
		2.4"		ANSI 150	22	BDA	12	•
			2"	ANSI 300	22	BDC	12	•
			0.11	ANSI 150	22	BFA	12	•
			3"	ANSI 300	22	BFC	12	•
		1/2"	ANSI 150	23	CAA	•	•	
		1"	ANSI 150	23	CCA	•	•	
		<b>'</b>	ANSI 300	23	CCC	•	•	
		2.9"	1-1/2"	ANSI 150	22	CGA	•	•
			1-1/2	ANSI 300	22	CGC	•	•
		2"	ANSI 150	22	CDA	•	•	
				ANSI 300	22	CDC	•	•
			1/2"	ANSI 150	22	DAA	•	•
			1"	ANSI 150	23	DCA	•	•
				ANSI 300	23	DCC	•	•
			1-1/2"	ANSI 150	23	DGA	•	•
	4.1"	,_	ANSI 300	23	DGC	•	•	
	a 6		2"	ANSI 150	23	DDA	•	•
	6			ANSI 300	22	DDC	•	•
Seals (continued)			3"	ANSI 150	22	DFA	•	•
(00	Flush Flanged			ANSI 300	22	DFC Selection	•	•
	Seal with Lower			Diaphragm 316L SS	Lower 316L SS	BA	•	
	witti Lowei			Hastelloy® C-276	316L SS	BB		
				Hastelloy® C-276	Hastelloy® C-276	BC	•	•
		Wetted	Material	Monel 400 <sup>®</sup>	Monel 400 <sup>®</sup>	BE	8	8
				Tantalum	316L SS	BF	8	8
				Tantalum	Hastelloy® C-276	BG	8	8
				Tantalum	Tantalum Clad	BH	13	13
		Non-Wette	d Material	Upper	Upper Insert	Selection		
		(upper, up)		316L SS	316L SS	4	•	•
			,	Carbon Steel	316L SS	5	•	•
		Bol	ts °		election	0	•	•
		Flushing Connection	20		lone ith plastic plug	0_	•	•
		and Plugs			ith metal plug	H_	•	•
		(Metal plugs			th plastic plugs	J M_		
		will be the s			th metal plugs	N_	•	•
		Low er mate	rial, if		ith plastic plug	P_	•	•
		metal plug is	chosen -		ith metal plug	Q_	•	•
		(SS Plug for	CS Lower		th plastic plugs	R_	•	•
		and Tantalui	m Clad)		th metal plugs	S_	•	•
				Klinger® C-4401		K	•	•
				(non-asbesto	s)			
		Gas	ket	Grafoil®		G +	•	•
				Teflon <sup>®</sup> Gylon <sup>®</sup> 3510			• 15	15
			atod curfac	_		L	13	15

Note: Remote seal system pressure rating is body rating or seal rating, w hichever is less.

Standard facing 125-250 AARH RF (raised face) serrated surface finish.

Bolt material will be same as Upper Material. However, if Table I bolts/nuts material is NACE or B7M, seal bolt material will be 304 SS NACE.

<sup>&</sup>lt;sup>4</sup> Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

						STR84G & 87G & 84A STR82D & 83D —	. — —	
TABLE II			Descr	ipton				
	Seal Type	Diaphragm Diameter	Flange Size	Flange Pres	ssure Rating <sup>1</sup>	Selection		
			3"		lass 150	EFA	•	•
		2.8"	(2.8" OD	ANSI C	lass 300	EFC	•	•
	<b>41</b>		extension)	DIN DN	180-PN40	EFM	•	•
			4"	ANSI C	lass 150	FGA	•	•
		3.5"	(3.70" OD	ANSI C	lass 300	FGC	•	•
	•		extension	DIN DN	100-PN40	FGP	•	•
	Flange Seal			Diaphragm	Ext. Tube	Selection		
Seals (continued)		Wetted	Material	316L SS	316L SS	EA	•	•
	Diaphragm	VVCIICU	Material	Hastelloy® C-276		EB	•	•
	Diapinagin			Hastelloy® C-276	Hastelloy® C-276	EC	•	•
		Non-V	Vetted	CS (Nic	kel Plated)	7	•	•
		Material	(flange)	316	SL SS	8	•	•
		Bo	lts		election	0	•	•
					2"	2 _	•	•
		Extensio	n Length		4"	4_	•	•
					6"	6_	•	•
	No Selection	No Se	lection	No S	election	0	•	•

					STR84G & 87G & 84A	_		
TABLE				• • • • • • • • • • • • • • • • • • • •		STR82D & 83D —		
TABLE II				ripton			1	. l .
	Seal Type	Diaphrag m Diameter	Flange Size		Rating Dependent mer Flange <sup>1</sup>	Selection		
		3.5"	3"	ANSI Class	150/300/600	GFA	•	•
				Diaphragm	Body			
				316L SS	316L SS	GA	•	•
		Wetted	Material	Hastelloy® C-276	316L SS	GB	•	•
	Wolloa	Matorial	Hastelloy® C-276	Hastelloy® C-276	GC	•	•	
			Monel 400®	Monel 400 <sup>®</sup>	GE	8	8	
			Tantalum	Tantalum <sup>7</sup>	GG	8	8	
		Non-Wetted Material		No Selection		0	•	•
	480	Bolts		No Selection		0	•	•
Seals (continued)		Calibration Rings		None		A_	•	•
	Pancake Seal			316L SS		B_	10	10
	Pancake Seal			Hastelloy® C-276		C_	10	10
					el 400 <sup>®</sup>	D_	10	10
		Flushing			one	0	•	•
		Connection			th plastic plug	H	11	11
		and Plugs			th metal plug	J	11	11
		, ,	olug material		h plastic plugs	M	11	11
			he same as		th metal plugs	N	11	11
			g material, if		th plastic plug	P	11	11
		metal plug	g is chosen)		ith metal plug	Q	11	11
					h plastic plugs	R	11	11
1 Standard facing 12					th metal plugs	S	11	11

						STR82D & 83D —	_	
TABLE II			Descr	ipton			.   .	.   .
Seal Type	Seal Type	Diaphrag m Diameter	Flange Size	Flange Pres	sure Rating <sup>1</sup>	Selection		
		3.5"	Taylor Wedge 5" O.D.	75	0 psi	HM0	16	
				Diaphragm	Body	Selection		
Seals (continued)		Wetted I	Matarial	316L SS	316L SS	HA	•	
	Chemical Tee	vveileu	viateriai	Hastelloy® C-276	316L SS	HB	•	İ
	"Taylor" Wedge			Hastelloy® C-276	Hastelloy® C-276	HC	•	İ
	Taylor Wedge	Non-Wette	d Material	No S	election	0	•	
		Во	lts	No S	election	0	•	
		Styl	es	No S	election	0 _	•	
		No Sel	ection	No S	election	0	•	

Table II continued below

STR84G & 87G & 84A ----

<sup>The standard facing 125-250 AARH RF (raised face) serrated surface finish.

Hastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation.

Tantalum Body has Tantalum wetted parts and 316 SS non-wetted parts.

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.</sup> 

								STR84G & 87G & 84A	_	$\neg$
TABLE II			Descr	ripton				STR82D &83D —	$\neg$	
		Diaphrag	Threade	d Process	_	Pressure	Rating		_	
	Seal Type			ction Size Female)	С	CS Bolts 304 SS Bolts		Selection	] ↓	$ \downarrow $
		2.4" 3/4		NPT NPT NPT		2,500 psi	1,250 psi	JJG JKG JLG	12 12 12	•
		2.9"	1/2			2,500 psi	1,250 psi	KJG KKG KLG	•	•
		4.1"	3/4	NPT NPT NPT		1,500 psi	750 psi	LJG LKG LLG	•	•
				Diaphragr	n	Lov	wer	Selection		
					; ;	3161		JA JB	•	•
	70	Wetted Material  Non-Wetted Material (upper)		Hastelloy® C- Hastelloy® C- Monel 400	276	316L SS Hastelloy® C-276 Monel 400®		JD	•	•
Seals (continued)	Seal with			Tantalum Tantalum			LSS	JE JF JG	8	8 8 8
	Threaded					kel Plated		A	•	•
	Process					nless Stee	,	C	17	17
	Connection		,	0.00.00		Carbon Steel		C_	•	•
		Bolts <sup>8</sup>		304 SS			D			
		Flushing			N	lone		0_	•	•
		Connection	ns	One 1/-	4" wi	th plastic	plug	H_	•	•
		and Plugs	4			ith metal p		J _	•	•
			olug material			h plastic p		M_	•	•
			he same as			th metal p	-	N_	•	•
			r material, if			th plastic		P_	18	18
			is chosen -			ith metal p	-	Q_	18	18
		, ,	r CS Low er ntalum Clad)			h plastic p th metal p		R_	18 18	18 18
		and rar	italum Clad)	Klinger® C-4			iugs	\$_	18	18
				(non-asb				К	•	•
		Gas	sket	Grafoil <sup>®</sup> Teflon <sup>®</sup>				G	•	•
				Gylon® 3510				T	15	15
				Gylon 3510	,				15	15

<sup>&</sup>lt;sup>1</sup> Standard facing 125-250 AARH RF (raised face) serrated surface finish.

		•				STR84G & 87G & 84A STR82D & 83D —		
TABLE II			Descr			_		
	Diaphrag m Diameter	Flange Size	Pressu	re Rating	Selection			
		1.9"	2"			MD0		19
		2.4"	2-1/2"	Customer c	lamp rating or	NE0	20	19
Care Control	The state of	2.9"	3"	600 psi, wh	ichever is less	PF0	19	19
		4.1"	4"			QG0	19	19
Seals (continued)		Wetted I	Matarial	Diaphragm	Body	Selection		
	Sanitary Seal 9	vveiled	viaterrai	316L SS	316L SS	NA	•	•
	Garillary Gear	Non-Wette	d Material	No S	election	0	•	•
		Во	lts	No S	election	0	•	•
		Styl	es	Tri-Clove	Tri-Clamp <sup>®</sup>	8 _	•	•
		Gas	ket	No S	election	0	•	•

						STR84G & 87G & 84A			
TABLE II			Descr	ipton		STR82D & 83D —			
		Diaphrag	Size and	Seal Pres	sure Rating			.	
	Seal Type	m Diameter	Bolt Pattern	C.S. Bolts	316 SS Bolts	Selection	<b>→</b>	ļ	
		2.4" 8-Bolt Design	for 3" Pipe ≥ 4" pipe	2,500 psi	1,250 psi	RFK RGK	12 12	•	
		2.4" 6-Bolt Design	for 3" Pipe ≥ 4" pipe	2,000 psi	1,000 psi	RPK RQK	12 12	•	
				Diaphragm	Lower Housing	Selection			
				316L SS	Carbon Steel	RA	•	•	
	2 4		316L SS	316L SS	RB	•	•		
	( )	ed)	Wetted	Material	Hastelloy® C-276	316L SS	RC	•	•
Seals (continued)					Hastelloy® C-276	Hastelloy® C-276	RD	•	
	Saddle Seal			316L SS	N/A-Body Only 10	SB	•	•	
	Cadalo Coal			Hastelloy® C-276	N/A-Body Only 10	SC	•	•	
				Body	Bolts 10,11	Selection			
		Non-Wette	ed Material	Carbon Steel	Carbon Steel	B	8	8	
				316L SS	316 SS	C	•	•	
		Bo	lts	No S	election	0	•	•	
		Styles	No S	election	0_	•	•		
				Klinger® C-4401 (non-asbesto		К	•	•	
		Gas	sket	Grafoil <sup>®</sup>		G	•	•	
				Teflon <sup>®</sup>		T	•	•	
	avo dairu grado 2A a			Gylon® 3510		L	•	•	

Note: Remote seal system pressure rating is body rating or seal rating, w hichever is less.

<sup>&</sup>lt;sup>4</sup> Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

<sup>8</sup> If Table I Bolts and Nuts material option is NACE, Bolts and Nuts will ship with Alloy Steel NACE and MAWP may change.
Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.

<sup>All sanitary seals have dairy grade 3A approval.
Bolts are not included with "body only" selection.
Till Table 180ts and Nuts material option is NACE, seal bolt material will be 304 SS NACE.</sup> 

TABLE III	Agency Approvals (see data sheet for Approval Code Details)
Approvals	No Approvals Required FM Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof CSA Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof ATEX Explosion proof, Intrinsically Safe & Non-incendive IECEx Explosion proof, Intrinsically Safe & Non-incendive
	SAEx/CCoE Explosion proof, Intrinsically Safe & Non-incendive INMETRO Explosion proof, Intrinsically Safe & Non-incendive NEPSI Explosion proof, Intrinsically Safe & Non-incendive KOSHA Explosion proof, Intrinsically Safe & Non-incendive EAC Customs Union(Russia,Belarus,Kazakhstan) Ex Approval,Flameproof, Intrinsically Safe

3 & 87G & 84A STR82D & 83D	$\overline{}$	
0	•	•
Α	•	•
В	•	•
С	•	•
D	• • • •	•
E	•	•
F	•	•
G	•	•
Н	•	•
1	•	•

TABLE IV		TRANSMITTER ELEC	CTRONIC SELECTI	ONS
		Material	Connection	Lightning Protection
	Polyester Powder Coated Aluminum		1/2 NPT	None
a. Electronic	Polyester Powder Coated Aluminum		M20	None
Housing Material	Polyester Powder	Coated Aluminum	1/2 NPT	Yes
& Connection	Polyester Powder	Coated Aluminum	M20	Yes
Type	316 Stainless Ste	eel (Grade CF8M)	1/2 NPT	None
Турс	316 Stainless Ste	eel (Grade CF8M)	M20	None
	316 Stainless Ste	eel (Grade CF8M)	1/2 NPT	Yes
	316 Stainless Ste	eel (Grade CF8M)	M20	Yes
	Aı	nalog Output	D	igital Protocol
b. Output/		4-20mA dc	H	IART Protocol
Protocol		4-20mA dc		DE Protocol
		none	Foui	ndation Fieldbus
	Indicator	Buttons		Languages
	None	None		None
	None	Yes (Zero/Span Only)		None
c. Customer	Basic	None		English
Interface	Basic	Yes		English
Selections	Advanced	None	EN,GF	R,IT, FR,SP,RU, TU
	Advanced	Yes	EN,GF	R,IT, FR,SP,RU, TU
	Advanced	None		EN, CH, JP
	Advanced	Yes		EN, CH, JP

A	•	•
B	•	•
C	•	•
D	•	•
E		•
F	•	•
G	<b> </b> •	•
H	I . I	•
_ H _	•	•
		-
_ D _	•	•
_ D _ _ F _	•	•
	•	•
		•
F	• • f	• •
F0		• • • f
F 0 A B		
F 0 A B		•
		•
	• • • • • • • • • • • • • • • • • • •	•

TABLE V	CONFIGURATION SELECTIONS			
a. Application	Diagnostics			
Software	Standard Diagnostics			
	Write Protect	Fail Mode	High & Low Output Limits <sup>3</sup>	
	Disabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	
b. Output Limit,	Disabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	
Failsafe & Write	Enabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	
Protect Settings	Enabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	
	Enabled	N/A	N/A Fieldbus or Profibus	
	Disabled	N/A	N/A Fieldbus or Profibus	
c. General	Factory Standard			
Configuration	Custom Cor	figuration (Unit Data	Required from customer)	

1	•	•
_1_	f	f
_2_	f	f
_3_	f	f
4	f	f
_ 5 _ _ 6 _	g	g
_6_	g g	g g
S C	•	•
C	•	•

TABLE VI	CALIBRATION & ACCURACY SELECTIONS		
A	Accuracy	Calibrated Range	Calibration Qty
Accuracy and Calibration	NA	None	None
Calibration	Standard	Factory Std	Single Calibration
	Standard	Custom (Unit Data Required)	Single Calibration

0	21	21
Α	23	23
В	23	23

 $<sup>^3</sup>$  NAMUR Output Limits 3.8 - 20.5mAdc can be configured by the customer or select custom configuration Table Vc

Factory

Factory Identification

STR84G & 87G & 84A

0000 • •

			STR84G & 87G & 84A STR82D & 83D		
TABLE VII	ACCESSORY SEL	ECTIONS			
a. Mounting Bracket	Bracket Type  None  Angle Bracket  Angle Bracket  Angle Bracket  Marine Approved Bracket  Marine Approved Bracket  Marine Approved Bracket  Marine Approved Bracket	Material None Carbon Steel 304 SS 316 SS Carbon Steel Carbon Steel 304 SS 304 SS	0 1 2 3 8 9 4 A	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
b. Customer	Flat Bracket Flat Bracket Flat Bracket Customer Tag	Carbon Steel 304 SS 316 SS 3 Type	5		
to. Customer Tag	No customer tag One Wired Stainless Steel Tag (Up to 4 lines 26 ct Two Wired Stainless Steel Tag (Up to 4 lines 26 ct Unassembled Conduit P	nar/line)	0 1 2		
c. Unassembled Conduit Plugs & Adapters	No Conduit Plugs or Adapters Required 1/2 NPT Male to 3/4 NPT Female 316 SS Certified 1/2 NPT 316 SS Certified Conduit Plug M20 316 SS Certified Conduit Plug Minifast® 4 pin (1/2 NPT) Minifast® 4 pin (M20)	<u> </u>	A0 A2 A6 A7 A8 A9	n n n m m n n m m m	
TABLE VIII	OTHER Certifications & Options : (String in sequence comm	na delimited (XX, XX, XX,)			
Certifications & Warranty	None - No additional options  NACE MR0175; MR0103; ISO15156 (FC33338) Properties of Cartesian Properties of Cartesians Properties Properties of Cartesians Properties of Ca	ocess wetted parts only etted and non-wetted parts	00 FG F7 MT FX F3 F1 F5 FE TP OX 01 02 03 04 15	* * * c c d d • • • • • • • • • • • • • • • •	1
	Extended warranty LifeTime Additional 15 years		15	1 •   •	
TABLE IX	Manufacturing Specials				_
Eactory	Factorial Land Control		0.000	1 . 1 .	

# MODEL RESTRICTIONS

MODEL RE		Available Only With		Not Available With
Letter	Table	Selection(s)	Table	Selection(s)
b		Select only one option		
d	IVa	C, D,G,H	VIIa	1,2,3,5,6,7
			VIIG	1,2,0,0,0,7
С	ld	0, N, B		
е	lb	_22_		
	ID	_22_	D. #-	-
f			IVb	_F_
g			IVb	_ H, D _
j	IVb	_H_	Vb	_ 1,2,6 _
m	IVa	B, D, F, H		
n	IVa	A, C, E, G		
у			Ic	E
2	le	0		
		4		
3	If	2_	la	2
4		20		
5	II	00000000	VIII	FG, F7, FX, OX,TP,MT,F1
6		B,D	la	2
	- '	,	iu	AF
				BF
_				BG
7			II	BH
				GG
				JF
				JG
8			VIII	FG, F7
		AA2		
9	II	AB2		
10			II	0
11			II	A_
	If	A, G, 2 _		
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# **Sales and Service**

For application assistance, current specifications, pricing, or name of the nearest Authorized Distributor, contact one of the offices below.

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Specifications are subject to change without notice.

#### For more information

To learn more about SmartLine Pressure Transmitters, visit <u>www.honeywellprocess.com</u> Or contact your Honeywell Account Manager

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